



PCC

PREMIUM COMMERCIAL COATINGS



\$61.99
/Gallon

PCC135 Series
3.5 VOC Acrylic Enamel

Starting at



Safety Yellow
PCC135SY



Safety Red
PCC135SR



School Bus Yellow
PCC135SB



Cat Yellow
PCC135CY



International Harvester Red
PCC135IH



J.D. Green
PCC135JG



J.D. Yellow
PCC135JY



Ford Blue
PCC135FB



Ford Gray
PCC135FG



Silver Metallic
PCC135SL



White
PCC135W



Black
PCC135B



Flat Black
PCC135FLB

These color chips are intended to be used only as a reference and may not be exact representations of mixed or applied color.

PCC

ACRYLIC ENAMEL

PCC135 Series — 3.5 VOC

MIXING

Non-catalyzed:



4
Mixed Color

+



up to 1
Exempt Reducer
PCR10/PCR20

Catalyzed:



8
Mixed Color

+



up to 2
Exempt Reducer
PCR10/PCR20

+



1
Hardener
PIH50

APPLICATION

- Adjust air pressure at the gun to 55 – 65 psi Conventional Pressure Feed (adjust pot pressure to 8 – 15 fluid ounces per minute delivery).
- For Conventional Pressure Feed, apply 2 medium coats at a gun distance of 8 – 10 inches. Spray to hiding.
- For HVLP, apply 1 full wet coat with 50% overlap, applying the second coat in a cross-coat method. Dry film thickness is 2.0 – 2.5 mils.

DRYING SCHEDULE

Dry times are based on the NON-CATALYZED dry film thickness of 2.0 – 2.5 mils; thicker films will extend drying times.
CATALYZED product will dry significantly faster.

Air Dry Times @ 75°F and 50% Relative Humidity:

	Unaccelerated	Accelerated (up to 8 oz. accelerator per sprayable gal.)
Dust Free	2 hours	1 hour
Tack Free	3 hours	2 hours
Tape Free	4 hours	3 hours
Nib Sand	8 hours	4 hours

Forced Dry Times:

Temperature	Unaccelerated Tape Free	Accelerated Tape Free (up to 8 oz. accelerator per sprayable gal.)
140°F	80 – 120 minutes	60 minutes
160°F	60 – 80 minutes	45 minutes
180°F	45 – 60 minutes	30 minutes

For specific recommendations, see the Product Data Sheet or call 1-800-526-6704.